

## Assembly directions for JD self-propelled chopper.

Before beginning assembly wash all parts to be painted with water and dish soap to remove all residue, this will allow better paint adhesion.

- 1. Use medium grit sandpaper (220 grit) to remove all burrs on parts. Recommend using 320 grit or finer and wet sanding parts to assure smoothest surface possible.
- 2. It is recommended to spray a clearcoat to get the best finish possible. Do this after everything but the cab is assembled. Do not use clearcoat on glass in cab.
- 3. Remove lower tabs on the rear of cab by cutting or sanding for cab to fit properly in space provided. The back panel of cab with window will need to be scribed then cut to fit.
- 4. Holes in rims will need to be drilled out to allow fitting of pin/axle through rim into hole in power unit. Cut needle to size, insert through rim, then apply glue to end of pin and insert into hole in power unit.
- 5. Glue catwalk guard rail, air cleaner, exhaust, and rear bumpers into place as shown in diagram.
- 6. Apply decals to unit, these are stickers and do not require water. Cut peel off and apply.